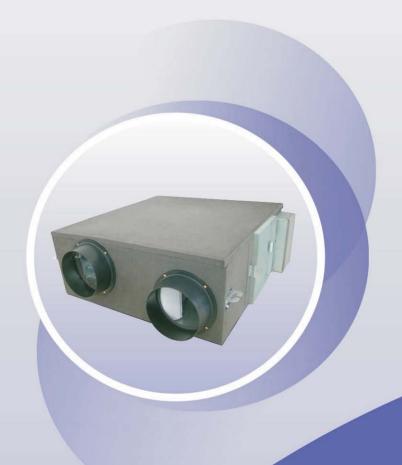
making better air conditioners

TECHNICAL SALES GUIDE-50Hz



ENERGY-RECOVERY VENTILATION SYSTEM









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MODELS LIST

Model	Air Flow (m³/h)				PowerSupply	Appearan ce			
	Н	350	Н	100					
FHBQ-D3.5-K	М	260	М	80					
	L	210	L	60					
	Н	500	Н	100					
FHBQ-D5-K	М	380	М	80					
	L	300	L	60	220V^{\sim}				
	Н	800	Н	110	50 Hz				
FHBQ-D8-K	М	600	М	85					
	L	480	L	65					
	Н	1000	Н	110					
FHBQ-D10-K	M	750	М	85					
	L	600	L	65					
FHBQ-D15-M	1500		150						
FHBQ-D20-M	2000		150						
FHBQ-D30-M	3000		150 220		380V 3N~ 50Hz				

NOMENCLATURE

FH	В	Q	_	D	3. 5	-	K
1	2	3		4	5		6

NO.	Description	Options
1	The symbol of energy recovery ventilation	/
2	The structure of heat exchanger	board
3	The diathermanous mode	Total heat exchange
4	The mode of installation	Celling mounted type
5	Nominal Air Flow	3.5:350mβh; 5:500 m/h; ····³; 30:3000m/h
6	The phase of power supply	K: single-phase M:three- phase

3 FEATURES



3.1 Description

Our living environments are more and more affected by modern civilization. As the application of air-conditioning system and various composite materials, popularization of office equipments and development of closeness of constructions and for the purpose of energy saving and reduction of cost which cause decrease of fresh air volume, harmful gas and pollution of creature wort be diluted properly and replaced. Healthy, energy-saving, simple and reliable fresh-air system and equipment has been the focus for engineers and users. Gree energy recovery ventilation system has solved this problem. This kind of system has two-way air exchange function so that the change of indoor temp is little during air exchange. The indoor air can be efficiently filtered by the air filter. New technology and new materials and special technique applied in the unit can ensure low energy consumption, great performance, low noise and easy installation.



3.2 Standard Features

- 1). Replacement and Ventilation Function
- t introduces fresh air into room and discharges indoor airout of room to make you feel comfortable as in the nature.
- 2). Energy-recovery Function
 - Internal heat exchanger makes the discharged air and introduced air for cooling and heating exchange. Energy-recovery rate above 70% keeps heat preservation and ventilation realized.
- 3). Low-noise Design
 - Special low-noise ventilation fan is set.
- 4). Air Filtration and Purge Function
 - Internal air filter keeps the fresh air introduced into room pure and dustless.
- 5). Various Series and Multiple Specifications
 - There are various series to match with the buildings of various structures.



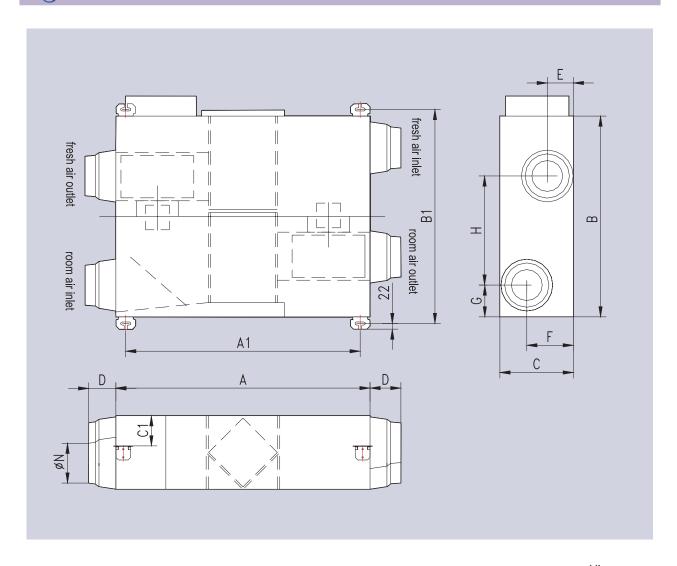
4 PRODUCT DATA

Model		FHBQ-D3. 5-k	C FHBQ-D5-K	FHBQ-D8-K	FHBQ-D10-K	FHBQ-D15-M	FHBQ-D20-M	FHBQ-D30-M		
Pow	er Suppl	у		220 V	38	30V 3N [~] 50Hz				
Air Flo	A · []		350	500	800	1000				
(m³/h		M	260	380	600	750	1500	2000	3000	
(111/11	,	L	210	300	480	600				
External Statio	Proceuro	Н	100	100	110	110				
External State	(Pa)	М	80	80	85	85	150	150	220	
	(Iu)	L	60	60	65	65				
Temperature E	xchanging	Н	71	68	70	75				
Eff	iciency	M	73	70	72	77	73	71	70	
	(%)	L	75	72	74	79				
		Н	65	62	63	66	65	62	62	
Enthalpy		M	67	64	65	68				
Exchanging		L	68	65	67	70				
Efficiency	Cooling	Н	61	57	60	62	60	58	58	
(%)		М	63	59	62	64				
		L	65	61	64	65				
Wiring	Qua	ntity		;	3	5				
Connections	Area	mm^2		1.	. 0		1. 5			
Power I	nput	W	165	262	400	440	600	950	2800	
Operating	Sound	dB(A)	37	39	45	46	48	50	54	
Dimensions	Unit	mm	800×879×306	800×879×306	832×1016 ×380	832×1016 ×380	1210 ×1215 ×452	1210 × 1215 × 452	1340 ×1550 ×572	
$(M \times D \times H)$	Pachaging	mm	1165×1050 ×315	1165 × 1050 × 315	1320×1087×400	1320×1087×400	1550 ×1540 ×470	1550 × 1540 × 470	1710×1610 ×700	
Weight	Net	kg	45	45	70	70	135	135	240	
Weight	Gross	kg	53	53	78	78	152	152	280	

Note:

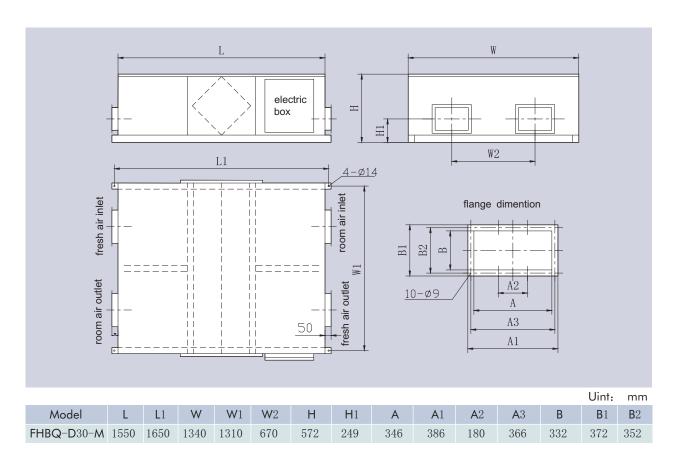
- 1. The models of 200v power supply type has 3types fan speed and the models of 380v have one fan speed.
- 2. The temperature exchange efficiency and enthalpy exchange efficiency are tested under these testing conditions as below:
 - (1) Cooling efficiency: Indoor air °2DB, 20CWB, outdoor temperature 35CDB, 29CWB.
 - (2) Heating efficiency: 20DB, 14°CWB . Outdoor air temperature: 5°CDB , 2°CWB .
- 3. Sound power level according to ISO 5151-sound pressure calculated at $1 \mathrm{m}$ distance.
- 4. Operation condition: ambient temperature -1 \mathbb{C} -50 \mathbb{C} , relevate humidity less than 8% RH

5 DIMENSION

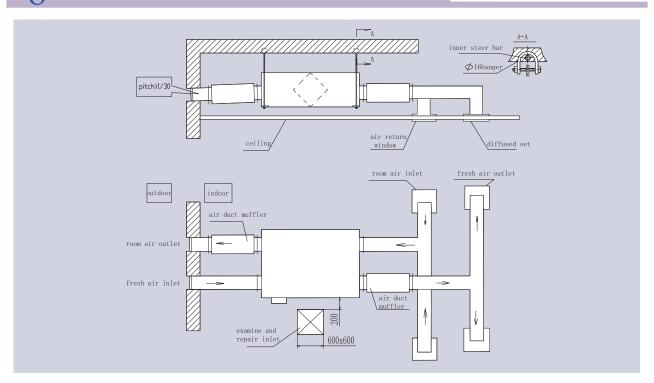


											Uin	t: mm
Model	Α	A 1	В	B1	С	C1	D	Е	F	G	Н	Ν
FHBQ-D3. 5-K	879	823	800	852	306	125	90	125	175	136	416	197
FHBQ-D5-K	879	823	800	852	306	125	90	125	175	136	416	197
FHBQ-D8-K	1016	960	832	884	380	165	90	150	230	155	372	246
FHBQ-D10-K	1016	960	832	884	380	165	90	150	230	155	372	246
FHBQ-D15-M	1215	1159	1210	1262	452	200	100	190	277	178	737	297
FHBQ-D20-M	1215	1159	1210	1262	452	200	100	190	277	178	737	297





BASIC SYSTEM CONFIGURATION



7 MODEL SELECTION REFERENCE

The fresh air flow of comfortable air-condition room

			No smok	Little sr	Much smoking			
Room type	Common sickroom	gymnasium	Cinema/ supermarket	office	Computer room	restaurant	high-grade guest room	boardroom
The need for fres air per person Q(m3/h)		8 [~] 20	8.5 [~] 21	25~62	40 [~] 100	20 [~] 50	30 [~] 75	50 [~] 125
The frequency of fresh air change (degree/h)		0. 50 [~] 1. 25	1. 06 [~] 2. 66	1. 56~3. 90	2. 50 [~] 6. 25	1. 25~3. 13	1. 88~4. 69	3. 13 [~] 7. 81

NOTE:

- 1. It should be both considered that the room space and the quantity of the person inside to affirm the fresh air flow volume. Based on the data in the table, Calculate the fresh air flow according to the need for fresh air per persoand "the frequency of fresh air change, then choose the bigger one as the model selection basis.
- 2. For special industry such as hospital (surgery, special sickroom), laboratory, workshop, the fresh air flow volume should be calculated according to the interrelated criterion of the industry.

Example:

A computer room, area S=60m2 and net height3hm, the quantity of the persons=th0, . If we calculate the fresh air flow according tohe need for fresh air per person, the result is

 $Q1=n\times q=10\times 70=700$ m3/h (the need for fresh air of one person= 700 m3/h)

If we calculate the fresh air flow according to the frequency of fresh air change, the result is $Q2=p\times s\times h=5\times 60\times 3=900$ m3/h (the frequency of fresh air change=p5 times per hour).

Q2>Q1, so Q2 is the model selection basis. Choose FHBQ-D8 or FHBQ-D10 .

(Which is fit or not bases on the actual requirement of projects, such as the fixing space of the machine, the distance the flow can reach, and so on)



WIRED CONTROLLER

8 9 **-** 10 MODE (TIMER 1 HR **-** 11 MON TUE WED THU FRI SAT SUN 2 **-** 12 **ENV** SET SAVE ERROR T 3 **-** 13 RH 4 . 14 5 RESET/ SWITH SUPPLY 6 FAN **EXHAUST** SPEED 15 TIMER (AUTO BYPASS EXCHANGE 7 **-** 16 ON/OFF

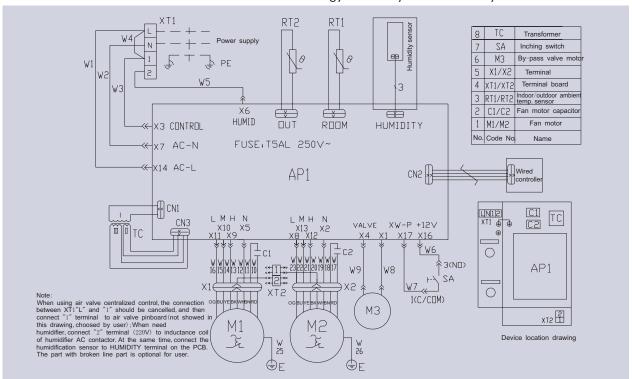
Front panel of wired controller

Constitution of wired controller										
1	Timer display	10	Mode button							
2	Energy-saving status display	11	Setting humidity increase button							
3	Setting humidity display	12	Setting humidity decrease button							
4	Ambient humidity display	13	Fan speed button							
5	Air exchange mode (half-half air exchange, discharge and supply)*	14	Reset/Switch button							
6	Fan speed display (high, mid, low)*	15	Timer button							
7	Mode (auto, by-pass, heat exchange)	16	On/Off button							
8	Error status display									
9	Cleaning status of filter display									

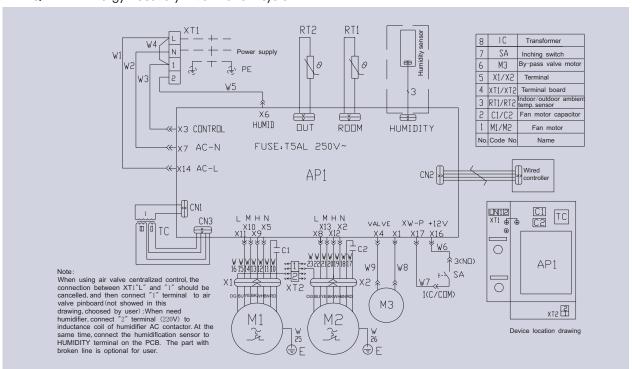
Notice: For FHBQ-D15-M and FHBQ-D20-M, there is no air discharge and supply function in Item 5 and the fan speed in Item 6 is unadjustable. The wired controller is not apply to FHBQ-D30.

9 WIRING DIAGRAM

FHBQ-D3.5-K FHBQ-D8-K FHBQ-D10-K Energy recovery ventilation system

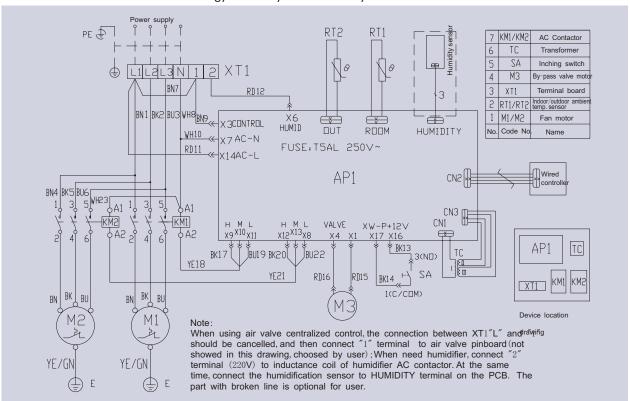


FHBQ-D5-K Energy recovery ventilation system

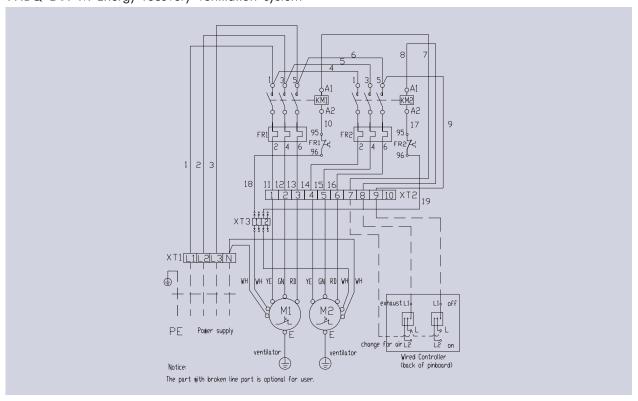




FHBQ-D15-M, FHBQ-D20-M Energy recovery ventilation system

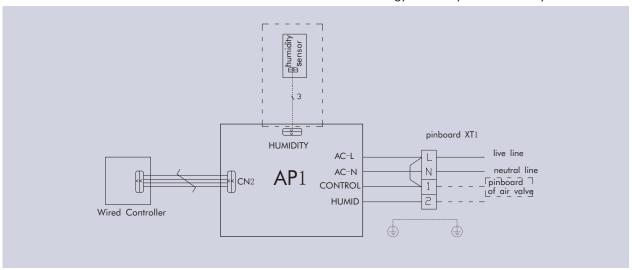


FHBQ-D30-M Energy recovery ventilation system

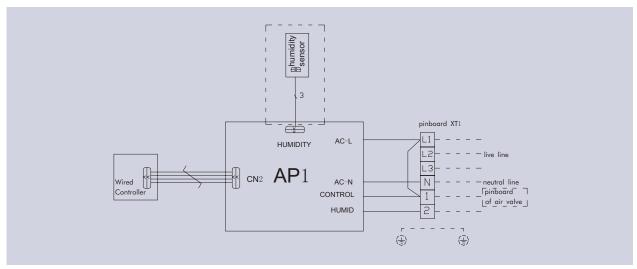


1 () ELECTRIC WIRING WORK

◆FHBQ-D3.5-K, FHBQ-D5-K, FHBQ-D8-K, FHBQ-D10-K Energy recovery ventilation system.



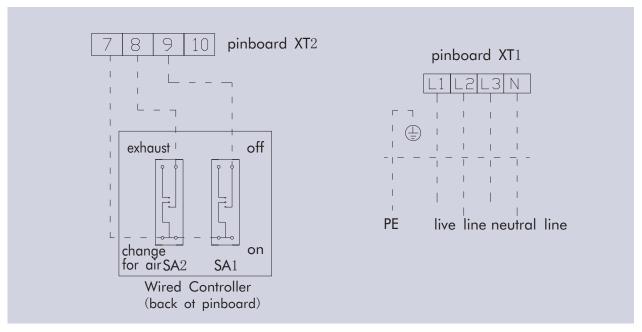
- ullet When need humidifier, connect 2" terminal (220V \sim Live line) to inductance coil of humidifier AC contactor. At the same time, connect the humidification sensor to HUMIDITY terminal on the PCB.
- ullet When using air valve centralized control, the connection between and "1" should be cancelled, and then connect "1" terminal to air valve pinboard.
- ◆The part with broken line part is optional for user.
- ◆FHBQ-D15-M, FHBQ-D20-M Energy recovery ventilation system.



- ulletWhen need humidifier, connect 2" terminal (220V \sim Live line) to inductance coil of humidifier AC contactor. At the same time, connect the humidification sensor to HUMIDITY terminal on the PCB.
- ullet When using air valve centralized control, the connection between "1" should be cancelled, and then connect "1" terminal to air valve pinboard.
- ◆The part with broken line part is optional for user.



◆FHBQ-D30-M Energy recovery ventilation system



Notice: The part with broken line part is optional for user.

ACCESSORIES

Model	Accessories name	Standard	Optional	Provide for oneself
FHBQ-D3. 5, 5, 8, 10, 15, 20, 30	Wired Controller	√		
FHBQ-D3. 5, 5, 8, 10, 15, 20	Humidity sensor		√	
FHBQ-D3. 5, 5, 8, 10, 15, 20	Humidifier			\checkmark



making better air conditioners



Gree Electric Appliance, Inc. of Zhuhai, founded in 1991, is the world's largest air conditioner enterprise integrating R&D, manufacturing, marketing and services.

Technology Innovation and quality are always our priority. With efforts of thousands of Gree's engineers, we own more than 3000 patents for our products.

Nowadays, we have 6 production bases in Zhuhai, Chongqing, and Hefei(China), as well as Brazil, Pakistan and Vietnam, with annual production capacity of 27 million sets of residential air conditioners and 2 million sets of commercial air conditioners.

With the installation of Gree commercial air conditioners in important projects at home and abroad like Media Village for 2008 Beijing Olympic Games, Stadiums for 2010 World Cup in South Africa, as well as India Telecom base station, Gree commercial air conditioners are ready to develop steadily to every corner in the world, to present a more comfortable and harmonious working environment and family atmosphere.

